

Work Order ID 58525

May 10, 2010 10:05:51 AM

Page 1

Item ID: D4021-1

Accept



Setup Start



Revision ID:

Item Name: Handle Plate

Stop



Start Date: 10/05/2010 Start Qty: 9.00



Cust Item ID:

Required Date: 14/05/2010 Req'd Qty: 9.00



Customer:

Reference:

Approvals:

Process Plan:



Date: 10-5-10 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

Draw Nbr	Revision Nbr	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
D4021	B								

100



Waterjet

FLOW CNC Waterjet

Memo

Cut as per dwg D4021
Prog Rev: B
Dwg Rev: B

0.00

B 10-5-12

(9)

Deburr as required

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

B 10-5-12

(9)

W/O:

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58525

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Page 2

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Cust Item ID:

Required Date: 14/05/2010 Req'd Qty: 9.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID
120

QC

Quality Control

Operation
Description
QC8- Inspect parts - second checkSet Up/
Run Hours
0.00Draw
Number
8150512Draw
Rev.Plan
CodeAccept
Qty
*(X9)*Reject
QtyReject
NumberInsp.
Stamp

140



Packaging

Packaging

Identify as per dwg & Stock Location: BC

0.00

SM 10/05/17

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/17 AJ
Bd 10-5-17
(9)

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Picklist Print

May 10, 2010 10:05:56 AM

Page 1

Work Order ID: 58525



Parent Item: D4021-1



Parent Item Name: Handle Plate

Start Date: 10/05/2010

Required Date: 14/05/2010

Comments: IPP RevA: new issue DD 09.11.25 verified by:EC
per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:B as
DD 10.04.20 verified by:EC IPP Rev:C as per dwg revB

Start Qty: 9.00

Required Qty: 9.00

Component Item ID/ M304S11GA	Replacement	Mfg/ Purchased	Bin No	Primary	Last	Route 100	Unit of sf	Qty on 62.3800	Qty per Kit 0.1225	Qty 1.2	Date	Status
											KB10-5-18	

304/316 0.125 Sheet

Location

MAT	62.38
114488	62.38

Loc Qty

114488

Loc Code

9

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DART AEROSPACE LTD	Work Order:	S8525
Description: HANDLE PLATE	Part Number:	D4021-1
Inspection Dwg: D4021-1, Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x

First Article

X

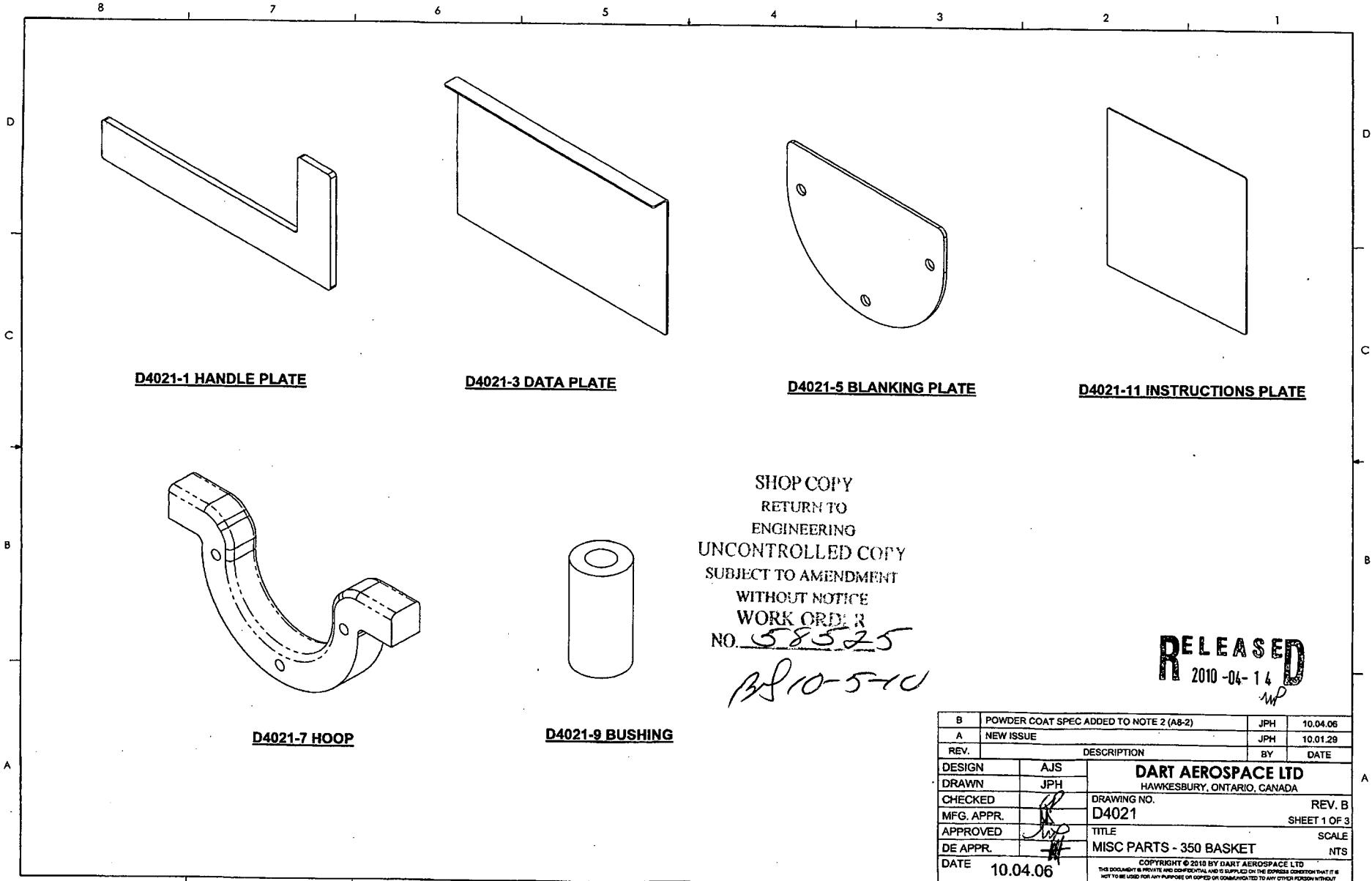
Prototype

Measured by:	FB
Date:	10-5-10

Audited by:	S
Date:	10/05/12

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

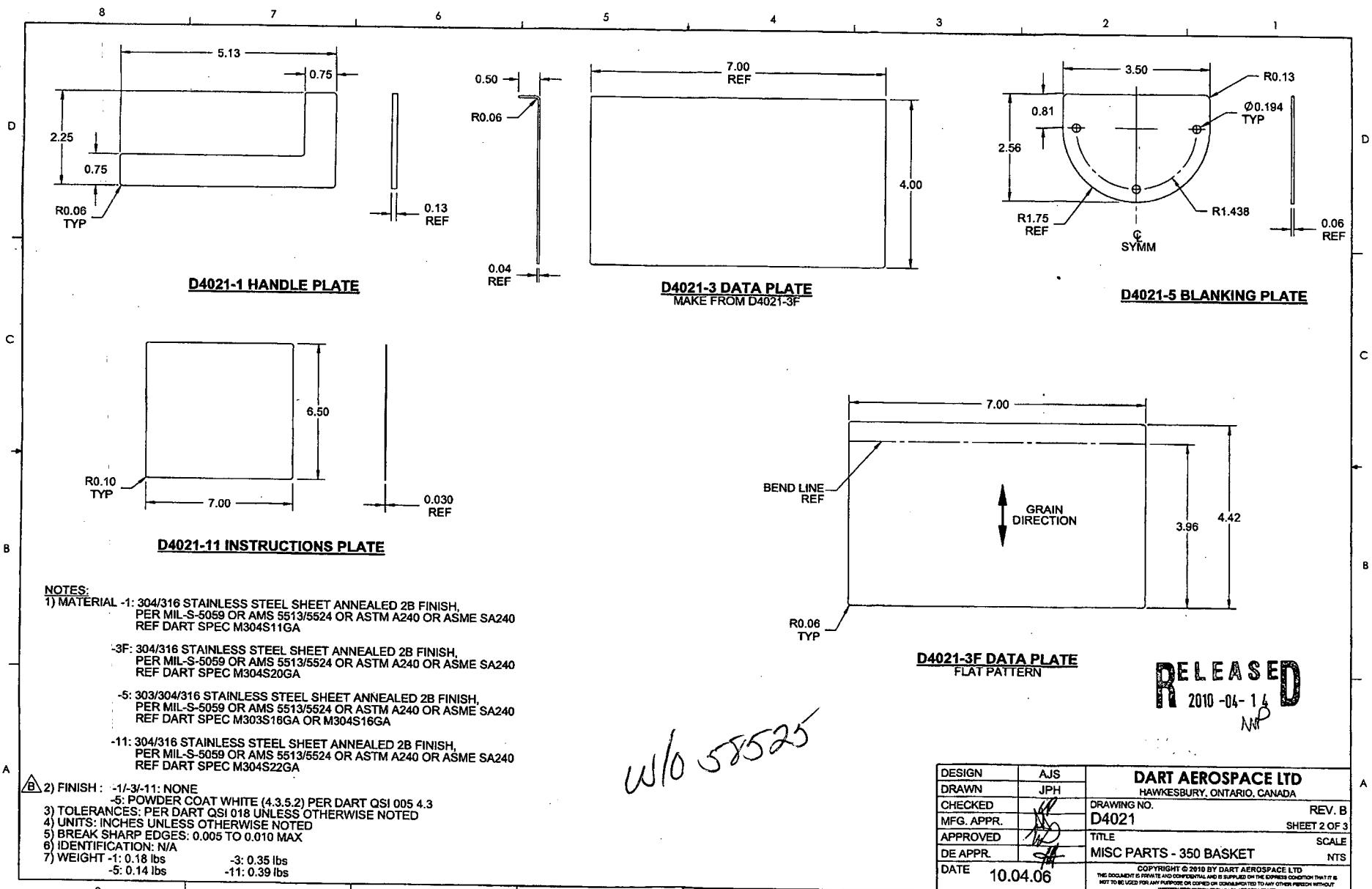


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DART AEROSPACE LTD	
HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4021	
REV. B	
SHEET 2 OF 3	
APPROVED	<i>[Signature]</i>
DE APPR.	<i>[Signature]</i>
DATE	10.04.06
TITLE	
MISC PARTS - 350 BASKET	
SCALE	
NTS	
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RELEASED
R 2010-04-14
NP

W/O:

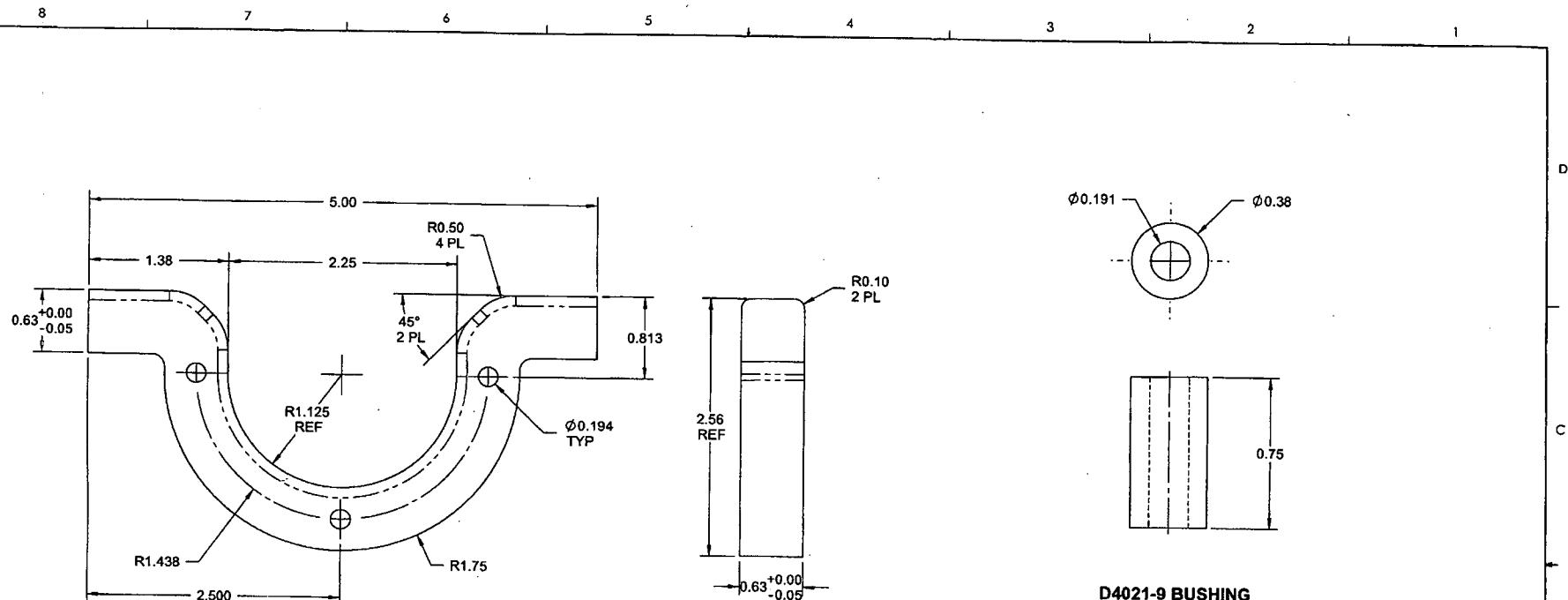
WORK ORDER CHANGES

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NOTE: Date & initial all entries



D4021-7 HOOP

D4021-9 BUSHING

W/0 58525

RELEASED
2010-04-14

NP

NOTES:

- 1) MATERIAL-7: 304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M304B
- 9: 304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276
REF DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -7: 0.80 lbs
- 9: 0.02 lbs

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>JK</i>	DRAWING NO.	
MFG. APPR.	<i>JK</i>	REV. B	
APPROVED	<i>JK</i>	D4021	
DE APPR.	<i>JK</i>	SHEET 3 OF 3	
DATE	10.04.06	TITLE	MISC PARTS - 350 BASKET
		SCALE	NTS
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